



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2534

Job Sheet 169736



Part No: D2534

Job Qty: 20 ea

Part Name: Lock Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 12/20/17

Job Tracking No:

Due Date: 12/27/17

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV D IPP Rev:A New Issue 05-11-07 JLM IPP Rev:B Now on Waterjet 06-06-20 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		12/26/17	0.00	0.00	Start Up Waterjet		dc 18/01/09
100	Waterjet	20 pcs		12/27/17	0.00	0.84	Waterjet1		dc 18/01/09
120	QC	20 pcs		12/27/17	0.00	0.00	QC8		38
130	Packaging	20 pcs		12/27/17	0.00	0.00	Packaging3	WA002	BEB 18/01/17
140	QC21-SA	20 Ea		12/27/17	0.00	0.00	QC21		21

Part Op 100 - 1-Cut as per Dwg D2534

Descriptions: 130 - *****STOCK IN LARGE FAB***** LOCATION WA004

JAN 17 2016

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304S11GA	1	89	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Lock Plate	0.447inches + 0.006 - 0.001	0.453 0.446	446	
2	Lock Plate	0.500inches ± 0.010	0.510 0.490	.500	
3	Lock Plate	0.173inches ± 0.010	0.183 0.163	.173	
4	Lock Plate	0.096inches ± 0.010	0.106 0.086	.096	
5	Lock Plate	0.125inches ± 0.010	0.135 0.115	.125	
7	Lock Plate	0.200inches ± 0.010	0.210 0.190	.200	
8	Lock Plate	0.125inches ± 0.010	0.135 0.115	.116	

Plex 12/20/17 12:58 PM dart.leroux.jason

DART
AEROSPACE
S030336



Lock Plate

PART NO:
Revision:
Operation:
Change No:

D2534

Start up Operation

Mfg Date: 01/09/18
Job No: 169736

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Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: D2534 Revision: Lock Plate														
140	QC21-SA	S030336	169736	24 Ea	0	S030336	WA002	Bin	Stock	1/9/2018	Issue Container			
Operation Totals:		1		24	0									
Part Totals:		1		24	0									
Part Number: M304S11GA Revision: 304/316 0.125 Sheet														
100	Receive sf	S030335	169736	1 sf	0	M138109	Start Up Waterjet		Stock	1/9/2018	Issue Container			
Operation Totals:		1		1	0									
Part Totals:		1		1	0									
Totals:		2		25	0									